

SCHEDA TECNICA / TECHNICAL SHEET

BABA' NM 3																																																																																																																																																																																													
48% COTONE - 20% COTONE BIOLOGICO OCS 30% NYLON RICICLATO GRS - 2% POLIESTERE	48% COTTON - 20% OCS ORGANIC COTTON 30% GRS RECYCLED POLYAMIDE - 2% POLYESTER																																																																																																																																																																																												
TARIFFA DOGANALE: 56060010	CUSTOM CODE: 56060010																																																																																																																																																																																												
UTILIZZO: macchina rettilinea finezza 3 ad un capo TIPO DI TINTURA: in matasse BAGNI DI TINTURA: kg. 13,5* - 25* - 50* - 105 - 210 - 420 (* soggette a supplemento) TRATTAMENTO: Nessun trattamento particolare COLORI A CAMPIONE: si CONFEZIONE: rocche da kg 0,5 circa TIPO E N° DI NODI: manuali : n° 1 per rocca ALLUNGAMENTO: (NORM UNI EN ISO 2062) medio: 8% RESISTENZA: (NORM UNI EN ISO 2062) medio: oltre KG 2 VALORE PILLING: (NORMA UNI EN ISO 12945-1) (test di pilling "I.C.I. Pilling Box Tester" - effettuato su telo in maglia rasata con registrazione media) 4 (A 14400 CICLI) SU TELO TRATTATO	KNITTING: flat machine 3 gauge one ply DYEING METHOD: on hanks OPTIMAL QUANTITY: Kgs. 13,5* - 25* - 50* - 105 - 210 - 420 (* surcharge is applicable) FINISHING: No particular finishing required CUSTOMERS OWN COLORS: yes MAKE UP: cones of about kg 0,5 each TYPE AND NR OF KNOTS: manual; nr 1 each cone TENSILE STRENGTH: (NORM UNI EN ISO 2062) medium: 8% BREAKING FORCE: (NORM UNI EN ISO 2062) medium: more than Kgs 2 PILLING: (NORM UNI EN ISO 12945-1) (pilling test "I.C.I. Pilling Box Tester" - tested on knitted flat swatch with avr. adjustment): 4 (AT 14400 TURNS) ON FINISHED SWATCH																																																																																																																																																																																												
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1) È indispensabile effettuare adeguate prove di lavaggio e stiro su un capo pilota, prima di proseguire con la lavorazione, per verificare il valore dei rientri e la solidità dei colori. 2) Per ottenere una maggiore scorrevolezza ed omogeneità sulle macchine da maglieria, è consigliabile effettuare un'ulteriore paraffinatura, in particolare se il filato viene lavorato dopo 10/15 giorni dalla data di consegna. 3) Date le caratteristiche di elasticità del prodotto, è importante smacchinare il filato sempre nelle stesse condizioni di lavoro (tensioni, regolazione del punto, velocità della macchina) per non incorrere in variazioni di resa dei teli. 4) L'utilizzo del filato per maglieria rigata o comunque con l'utilizzo di più colori, DEVE essere dichiarato alla stipula dell'ordine; l'INDUSTRIA ITALIANA FILATI non sarà responsabile di eventuali danni derivati dalla inottemperanza di quanto specificato	1) It is absolutely necessary to do a washing and ironing test on a sample garment - to verify shrinkage values and colours fastness - before proceeding with production. 2) If yarn is knitted after more than two weeks from delivery, it is advisable to rewash it in order to achieve a smooth "run" through the needles and a more homogeneous result. 3) This stretch yarn must always be knitted with the same standard registration (tension, stitch, machine speed etc.) used when knitting sample garment. This will avoid risk of having panels out-of-standard. 4) Whenever yarn is used for STRIPES in contrasting colors, spinner MUST be informed at time of order; INDUSTRIA ITALIANA FILATI will disclaim any responsibility if such information was not given on time.																																																																																																																																																																																												

CLASSIFICAZIONE COLORI: COLORS CLASSIFICATION:
C = CHIARI / LIGHT
M = MEDI / MEDIUM
S = SCURI / DARK

THE YARN RESPECT ALL PARAMETERS OF THE REACH REGULATION (1907/2006)

The information hereby reported are to be considered as average values of tests executed in our laboratories. This sheet has to be considered as technical partial support for whom use the yarn. It remain obligation for the company that use the yarn to carry out all the needed controls on the yarns to be able to verify the correspondence to the own requirements. Industria Italiana filati will not be responsible for claims outside the terms previewed from laws and commercial customs.