
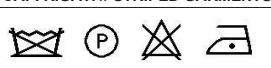


SCHEDA TECNICA / TECHNICAL SHEET

SMACK NM 0.85																																																																						
35% COTONE - 17% ALPACA (20% PAILLETTES) 17% KID MOHAIR - 31% NYLON	35% COTTON - 17% ALPACA (20% SEQUINS) 17% KID MOHAIR - 31% POLYAMIDE																																																																					
TARIFFA DOGANALE: 52064200	CUSTOM CODE: 52064200																																																																					
<p>UTILIZZO: Lavorazione a mano</p> <p>TIPO DI TINTURA: stampato</p> <p>BAGNI DI TINTURA: kg. 10* -20* - 40* - 60* - 80* - 100 e oltre (* soggette a supplemento)</p> <p>TRATTAMENTO: preparare i capi avendo cura di girarli in modo che le paillettes rimangano all'interno; per evitare che le paillettes si aggancino alle pareti della lavatrice, proteggere i capi inserendoli dentro apposite reti di nylon</p> <p>COLORI A CAMPIONE: si</p> <p>CONFEZIONE: rocche da kg 1 circa</p> <p>TIPO E N° DI NODI: manuali : n° 2 - 3 per rocca</p> <p>ALLUNGAMENTO: (NORM UNI EN ISO 2062) medio: 10%</p> <p>RESISTENZA: (NORM UNI EN ISO 2062) medio: oltre KG 2</p> <p>VALORE PILLING: (NORMA UNI EN ISO 12945-1) (test di pilling "I.C.I. Pilling Box Tester" - effettuato su telo in maglia rasata con registrazione media) 4 (A 7200 CICLI) SU TELO TRATTATO</p>	<p>KNITTING: Hand knitting</p> <p>DYEING METHOD: printed</p> <p>OPTIMAL QUANTITY: Kgs. 10* -20* - 40* - 60* - 80* - 100 and over (* surcharge is applicable)</p> <p>FINISHING: before washing the garments, please make sure that the sequins are on the inside part of the garment to prevent that the sequins remain "hooked" to the washing-machine wall, put the garments inside special nylon laundry bag</p> <p>COSTUMERS OWN COLOURS: yes</p> <p>MAKE UP: cones of about kg 1 each</p> <p>TYPE AND NR OF KNOTS: manual: nr 2 - 3 each cone</p> <p>TENSILE STRENGTH: (NORM UNI EN ISO 2062) medium: 10%</p> <p>BREAKING FORCE: (NORM UNI EN ISO 2062) medium: more than KG 2</p> <p>PILLING: (NORM UNI EN ISO 12945-1) (pilling test "I.C.I. Pilling Box Tester" - tested on knitted flat swatch with avr. adjustment): 4 (AT 7200 TURNS) ON FINISHED SWATCH</p>																																																																					
SIMBOLOGIA INTERNAZIONALE DI MANUTENZIONE	GARMENT CARE INTERNATIONAL SYMBOLOGY																																																																					
CAPI UNITI // PLAIN GARMENTS	CAPI RIGATI // STRIPED GARMENTS																																																																					
																																																																						
SOLIDITÀ COLORI	COLOR FASTNESS																																																																					
<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th rowspan="2">Solidità Color Fastness</th> <th colspan="2">Lavaggio acqua Water washing</th> <th colspan="2">Lavaggio a secco Dry cleaning</th> <th colspan="2">Sudore acido Acid Perspiration</th> </tr> <tr> <th colspan="2">Iso 105-C06</th> <th colspan="2">Iso 150-D01</th> <th colspan="2">Iso 105-E04</th> </tr> <tr> <th>normative</th> <th>degradation</th> <th>discharge</th> <th>degradation</th> <th>discharge</th> <th>degradation</th> <th>discharge</th> </tr> </thead> <tbody> <tr> <td>Light col</td> <td>4</td> <td>4</td> <td>4</td> <td>4</td> <td>3-4</td> <td>-</td> </tr> <tr> <td>Med col</td> <td>3-4</td> <td>3</td> <td>3-4</td> <td>3-4</td> <td>3</td> <td>-</td> </tr> <tr> <td>Dark col</td> <td>3</td> <td>3</td> <td>3-4</td> <td>3-4</td> <td>3</td> <td>-</td> </tr> </tbody> </table>	Solidità Color Fastness	Lavaggio acqua Water washing		Lavaggio a secco Dry cleaning		Sudore acido Acid Perspiration		Iso 105-C06		Iso 150-D01		Iso 105-E04		normative	degradation	discharge	degradation	discharge	degradation	discharge	Light col	4	4	4	4	3-4	-	Med col	3-4	3	3-4	3-4	3	-	Dark col	3	3	3-4	3-4	3	-	<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th rowspan="2">Sudore alcalino Alkaline Perspiration</th> <th rowspan="2">Sfregamento secco Dry rubbing</th> <th rowspan="2">Sfregamento umido Wet rubbing</th> <th rowspan="2">Luce Light (WHITE + ECRU =2)</th> </tr> <tr> <th colspan="2">Iso 105-E04</th> <th colspan="2">Iso 105-X12</th> <th colspan="2">Iso 105-X12</th> <th colspan="2">Iso 105-B02</th> </tr> <tr> <th>degradation</th> <th>discharge</th> <th>discharge</th> <th>discharge</th> </tr> </thead> <tbody> <tr> <td>3-4</td> <td>-</td> <td>3-4</td> <td>4</td> </tr> <tr> <td>3</td> <td>-</td> <td>3</td> <td>3-4</td> </tr> <tr> <td>3</td> <td>-</td> <td>3</td> <td>4-5</td> </tr> </tbody> </table>	Sudore alcalino Alkaline Perspiration	Sfregamento secco Dry rubbing	Sfregamento umido Wet rubbing	Luce Light (WHITE + ECRU =2)	Iso 105-E04		Iso 105-X12		Iso 105-X12		Iso 105-B02		degradation	discharge	discharge	discharge	3-4	-	3-4	4	3	-	3	3-4	3	-	3	4-5
Solidità Color Fastness		Lavaggio acqua Water washing		Lavaggio a secco Dry cleaning		Sudore acido Acid Perspiration																																																																
	Iso 105-C06		Iso 150-D01		Iso 105-E04																																																																	
normative	degradation	discharge	degradation	discharge	degradation	discharge																																																																
Light col	4	4	4	4	3-4	-																																																																
Med col	3-4	3	3-4	3-4	3	-																																																																
Dark col	3	3	3-4	3-4	3	-																																																																
Sudore alcalino Alkaline Perspiration	Sfregamento secco Dry rubbing	Sfregamento umido Wet rubbing	Luce Light (WHITE + ECRU =2)																																																																			
				Iso 105-E04		Iso 105-X12		Iso 105-X12		Iso 105-B02																																																												
degradation	discharge	discharge	discharge																																																																			
3-4	-	3-4	4																																																																			
3	-	3	3-4																																																																			
3	-	3	4-5																																																																			
TIPO DI LUCE PER IL TEST COLORE D 65 - DAY LIGHT	LIGHT TYPE FOR COLOUR TEST D 65 - DAY LIGHT																																																																					
DATI ECO-TOSSICOLOGICI pH 4.0 – 8.5 NORM ISO 3071	ECO-TOXICOLOGICAL INFORMATION pH 4.0 – 8.5 NORM ISO 3071																																																																					
CONTENUTO FORMALDEIDE / Mg/kg < 75 NORM ISO 14184-1	FORMALDEHYDE CONTENT Mg/kg < 75 NORM ISO 14184-1																																																																					
AZO FREE SI	AZO FREE YES																																																																					
PERCENTUALE DI SCARTO DA TOLLERARE: 5%	WASTE: 5%																																																																					
<p>CONSIGLI ED AVVERTIMENTI:</p> <ol style="list-style-type: none"> È indispensabile effettuare adeguate prove di lavaggio e stiro su un capo pilota, prima di proseguire con la lavorazione, per verificare il valore dei rientri e la solidità dei colori. Si possono verificare lievi differenze di tonalità fra diversi bagni: le caratteristiche di questi materiali non consentono correzioni. L'utilizzo di più colori, deve essere dichiarato alla stipula dell'ordine; l'INDUSTRIA ITALIANA FILATI non sarà responsabile di eventuali danni derivati dalla inottemperanza di quanto specificato. 	<p>IMPORTANT ADVICE:</p> <ol style="list-style-type: none"> It is absolutely necessary to do a washing and ironing test on a sample garment - to verify shrinkage values and colors fastness - before proceeding with production. There can be minor differences in shade/tones between different dyeslots: the features of these articles do not allow for corrections. Whenever yarn is used for STRIPES in contrasting colors, spinner MUST be informed at time of order; INDUSTRIA ITALIANA FILATI will disclaim any responsibility if such information was not given on time. 																																																																					

THE YARN RESPECT ALL PARAMETERS OF THE REACH REGULATION (1907/2006)

The information hereby reported are to be considered as average values of tests executed in our laboratories. This sheet has to be considered as technical partial support for whom use the yarn. It remain obligation for the company that use the yarn to carry out all the needed controls on the yarns to be able to verify the correspondence to the own requirements. Industria Italiana filati will not be responsible for claims outside the terms previewed from laws and commercial customs.